Many letters have sound-alike names, for example "b" and "p"; radio operators use communication code words such as BRAVO and PETER to avoid confusing these letters. A committee of logologists got together to try to submit a more interesting list of code words, drawing only on words from Webster's Third. Here is the list they produced (B, N, R and S need better examples):

A as in isle (aisle)
B as in dell (bdell-) [avoid combining form]
C as in teen (ctene)
D as in gin (djinn)
E as in air (ere)
F as in phrase (frays)
G as in new (gnu)
H as in air (heir)
I as in use (tus)
J as in yuca (juca)
K as in need (knead)
L as in yareta (llareta)
M as in nemic (mnemic)
N as in dam (damn) [need a word starting with "n"]
O as in wed (oued)
P as in salmon (psammon)
Q as in key (quay)
R as in foxhole (forecastle) [this needs work]
S as in eyete (islet) [need a word starting with "s"]
T as in sign (tsine)
U as in wang (uang)
V as in fro (vrow)
W as in rest (wrest)
X as in jural (xural)
Y as in the (ye)
Z as in sabra (zabra)

(words that have been derived from words through 9, 179,000 words and is a list of 55,000 names. These are the list that Peter has gra and I offer a conti nentoole, PO Box 249, Newport Beach, California)