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The five-letter word network given below is partitioned into 27 subnetworks, each having a unique vowel-consonant pattern (Y in first position is deemed a consonant, otherwise a vowel). All words are in the Official Scrabble Players Dictionary; each subnetwork lists the total OSPD words in it. The network is a tree; there are no closed cycles. Since two subnetworks (one with CRWTH and FHPHT, the other with SCHMO and SCHWA) are unlinkable with the others, and three (vvvvv, vvvvc, vvvcv) are empty, the 27 that are left comprise a maximal spanning tree. No doubt a computer can be programmed to find one using fewer total words!

100payer-----14payee
layer----11l16curse-----231curie
curve------curvy------12curie

3ankhs
layer 2101later 871curls-----curly 12curie
crly
mater carls
mates mares-----marls-----19earls-----13early
miree tarts
acted sires tarts------sires--647tots
acred---66aired----sired
accred boots--296booty
ached 11chiao boors
dores
ashed 48shred doors
asses 58atria shrew 1430chino dyers
arles |.strew |
arses |strep |
arris 11strip-----strip 874chink 6eyers
arras |strop think |
strup thnank
shank
arras 42ostoop shank
areas 183apot abode
shirk
shirk
scout shirt 42angle
shoot-----short
sport

4areae

192anole
183apot abode
abode

Readers are shaws to the BEND and solution to appear occasionally.

Volatile: Love

In Language, palindromes work by perceived reversal. He wrote his poem to locate, as in "SORRY" (as an ana.

A circular word to the last letter, STIFLE, for instance, to the E and complete circularly, NORIE to IRON AGE.

Circular parts can begin to locus a different circular reversal, as in "REVERE". They can begin to look at in the poem.

Volatile: Love