BEGIN with a word having two different vowels. Keeping the letters in the same order, add a third different vowel anywhere to make another word.

ADDING A
BERING - BEARING
BIDE - ABIDE
BOUND - ABOUND
BOUT - ABOUT
BUSES - ABUSES
CINE - CAINE
COSTING - COASTING
CROSTIC (surname) - ACROSTIC
DINE - DIANE
EDWIN - EDWINA
ERIC - ERICA
EROS - AEROS (chocolate)
FILED - FAILED
FIRED - FAIRED
FORE - AFORE
FRIED - FRIEDA
GROUND - AGROUND
HINTON - HAITON
HORSE - HOARSE
HUNTED - HAUNTED
IDES - AIDES
ISLES - AISLES
ITCHES - AITCHES
JONES - JOANES (a first name)
KITE - KAITE (a first name)
LICE - ALICE
LIGHTED - ALIGHTED
LINER - LINEAR
LIVE - ALIVE
LONE - ALONE
LOUD - ALOUD
LUNCHING - LAUNCHING
MIMED - MAIMED
MINE - MAINE
MUSES - AMUSES
NIVE (a river in France) - NAIVE
NODE - ANODE
ORTE (a town in Italy) - ORATE
PINTER (Harold) - PAINTER
PRISE - PRAISE
PUNCHES - PAUNCHES
QUINT (a musical instrument) - QUAIN'T
RECTOR - REACTOR
RIDER - RAIDER
RILED - RAIRED
RISE - ARISE
RISE - RAISE
ROBERT - ROBERTA
ROSE - AROSE
ROSTER - ROASTER
ROUND - AROUND
SENR - SENORA.
SIDE - ASIDE
STRIDE - ASTRIDE
SUNDER - ASUNDER
TILED - TAILED
TONE - ATONE
TUBER - TAUBER (surname)
UPON - AUPON (a first name)
VENUS - VENAUS (a place in Italy)
VOID - AVOID
WHILE - AWHILE
WOKE - AWOKE
YOUNG - YOUNGA (surname)
ZEUS - ZAEUS (surname)

ADDING _E
AIDS - AIDES
ASTRID - ASTRIDE
BACON - BEACON
BATON - BEATON (Cecil)
BRAKING - BREAKING
CAIN - CAINE (Michael)
CLAIR - ÉCLAIR
DAMON - DAEMON
DONAT (Robert) - DONATE
FARING - FEARING
FASTING - FEASTING (opposites !)
GALLON - GALLEON
HARING - HEARING
HATING - HEATING
HUMAN - HUMANE
IDA - IDEA
JASMIN (place in Canada) - JASMINE
JOAN - JOANE (place in Portugal)
KORAN - KOREAN
LASHING - LEASHING
LION - ELION (surname)
LUPIN - LUPINE
MAIL - EMAIL
MAIN - MAINE
MAUD - MAUDE
NAIL - NAILE (place in Philippines)
OPAL - OPALE (place in Slovenia)
PAUL - PAULE (both names)
PLATING - PLEATING
QUIT - QUIET
QUIT - QUITE
RAIN - RAINIE (surname)
RARING - REARING
SATIN - SATINE
SATING - SEATING
SHARING - SHEARING
TAMING - TEAMING
TOIL - TOILE (a fabric)
TRADING - TREADING
UNIT - UNITE
VITA (surname) - EVITA
VIVA - VIVAE (a reptile species name)
WAVING - WEAVING
YARNING - YEARNING
YASMIN (surname) - YASMEINE (first name)
ZOAN (an ancient city in Egypt) - ZOANE (first name)

ADDING
ALED - AILED
ANNE - ANNIE
ANON - ANION
BASED - BIASED
BABIES - BABIES
CAINE - CANE
CARES - CARIES
CASTOR - CAISTOR (in Lincolnshire)
CHASE - CHAISE
DEAL - IDEAL
DOSSIER - DOSSIER
DOZER - DOZIER
DUSTER - DUSTIER
EVAN - EVIAN
FRED - FRIEDA (both names)
GENUS - GENIUS
HARDER - HARDIER
HERON - HEROIN
JANE - JAINE (a first name)
JULES - JULIE'S
KATE - KATIE
LANE - LAINE (surname)
MAINE - MANE
MAIZE - MAZE
MOVES - MOVIES
MUSTER - MUSTIER
NOSE - NOISE
OVEN - OVIEN (surname)
OVER - OVIER (place in France)
PANTE - PAIGE (surname)
PANTED - PAINTED
PATENT - PATIENT
PALE - PAIRED
PIED - PLEDICTED
POSE - POISE
QUANT - QUAIN'T
RACER - RACIER
ROSE - ROSIE
SADE - SADIE
SENN (surname) - SIENNA
NER - SENIOR
SOLDER - SOLDIER
SOLED - SOILED
STARED - STAIRED
TRADE - TIRADE
URON - URION (both surnames)
VOLE - VOILE
VOLENT (place in France) - VIOLENT
WASTED - WAISTED
WATER - WAITER
YALE - YAILE (surname)
ZONE - ZIONE (a first name)

ADDING 0
ABUT - ABOUT
ANGE - ANGEL
ANCED - BOASTED
BEAN - BEANO
CAME - CAMEO
CANE - CANOE
CASTING - COASTING
CLUED - CLUEDO
CURSE - COURSE
DINE - DIONE (place in Scotland)
EDMUND - EDMUNDO (Ross - band leader)
FILED - FOILED
FISTED - FOISTED
FLUTED - FLOUTED
FUNDER - FOUNDER
GENA (surname) - GENOA
HARDER - HOARDER
IDLE - IDOLE (place in Wales)
JANE - JOANE (a first name)
KALIN (a place in Iran) - KAOLIN
LINED - LOINED
LITER - LOITER
LUNG - LOUNGE
MATED - MOATED
MISTER - MOISTER
MUSE - MOUSE
NILE - NIOLE (a first name)
PURER - POURER
QUIT - QUOIT
RANGE - ORANGE
RARING - ROARING
RATE - ORATE
RUSE - ROUSE
STATIN - STATION
SUPER - SOUPER
SURE - SOURE (place in Brazil)
SURER - SOURER
TASTED - TOASTED
TILED - TOILED
UNIN (a place in Poland) - UNION
VENUS - VENOUS
VICE - VOICE
VILE - VOILE
WEIRD - WEIRDO
YOUNGER (surname) - YOUNGER

ADDING U
ASTIN (surname) - AUSTIN
AGE - AGUE
BONCE - BOUNCE
BONDING - BOUNDING
CASE - CAUSE
CRISES - CRUISES
DOSE - DOUSE
EROS - EUROS
FACET - FAUCET
FELLING - FUELLING
FONDER - FOUNDER
GAGE - GAUGE
HOSE - HOUSE
IVAN - IVAUN (surname)
JOLE (old ‘jowl’) - JOULE
KATE - KAUTE (surname)
LARA - LAURA
LOIS - LOUIS
LONGER - LOUNGER
LOSE - LOUSE
MADE - MAUDE
MAVE - MAUVE
MORNING - MOURNING
NERON (a company name) - NEURON
ONCE - OUNCE
OSEL (a Baltic island) - OUSEL (thrush)
PAPER - PAUPER
PENDING - UPENDING
PONCE - POUNCE
PONDER - POUNDER
REA (name of a river in Shropshire) - UREA
ROSE - ROUSE
ROTE - ROUTE
SANDERS - SAUNDERS
SAVE - SUAVE
TOPE (surname) - TOUPE
VALE - VALUE
WINES - WINEUS (surname)
YALE - YAULE (place in Uganda)
YOUNGER (surname) - YOUNGER
ZONE - ZOUNE (a first name)